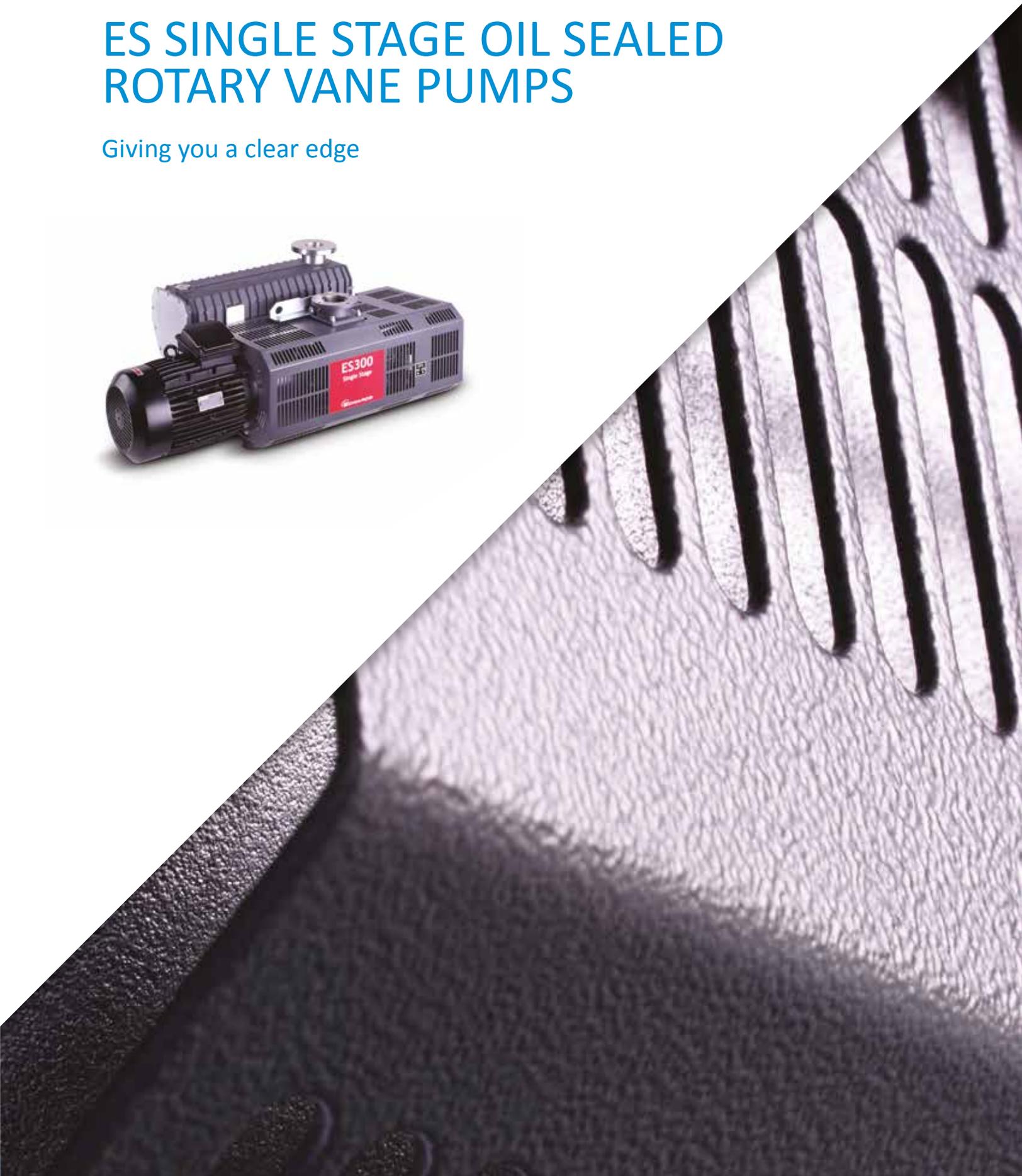
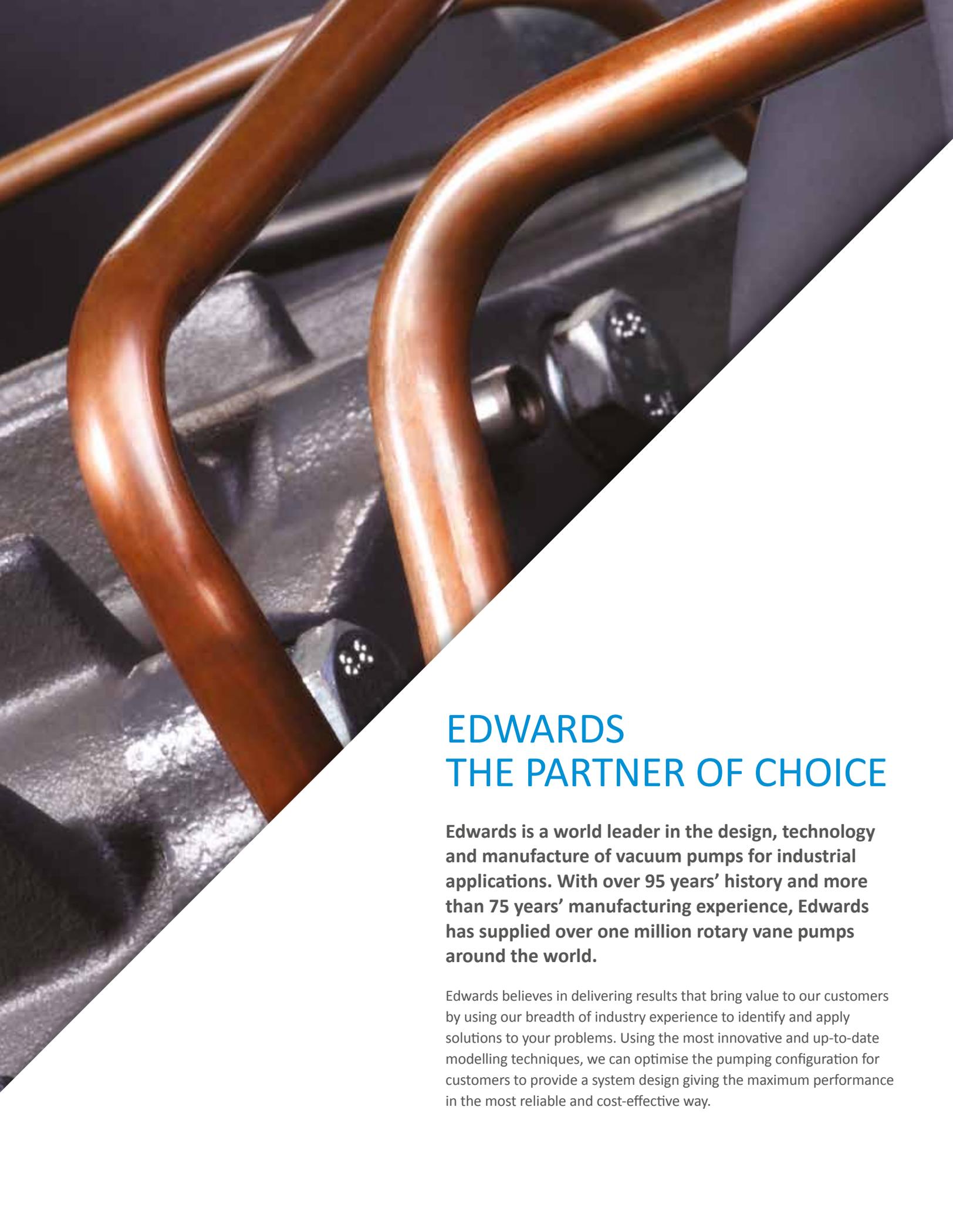


ES SINGLE STAGE OIL SEALED ROTARY VANE PUMPS

Giving you a clear edge





EDWARDS THE PARTNER OF CHOICE

Edwards is a world leader in the design, technology and manufacture of vacuum pumps for industrial applications. With over 95 years' history and more than 75 years' manufacturing experience, Edwards has supplied over one million rotary vane pumps around the world.

Edwards believes in delivering results that bring value to our customers by using our breadth of industry experience to identify and apply solutions to your problems. Using the most innovative and up-to-date modelling techniques, we can optimise the pumping configuration for customers to provide a system design giving the maximum performance in the most reliable and cost-effective way.

Edwards ES pump range the next generation of rotary vane pumps

The Edwards ES range of pumps represents a significant advancement in single stage oil sealed rotary vane pumps.

Enhanced performance – *class leading ultimate vacuum level and extended operating pressure range*

- **A wider range of industrial applications** with good water vapour handling
- **Low cost of ownership** - runs cool giving a long oil life time
- **Environment friendly** - minimal oil emission
- **Quieter** - than most comparable single stage rotary vane pumps

Stability – *stable vacuum performance, with no pressure fluctuations*

- **Improved product quality with consistent process results** - optimised oil return system

Convenience – *combined ISO/BSP connection, easily serviceable on site*

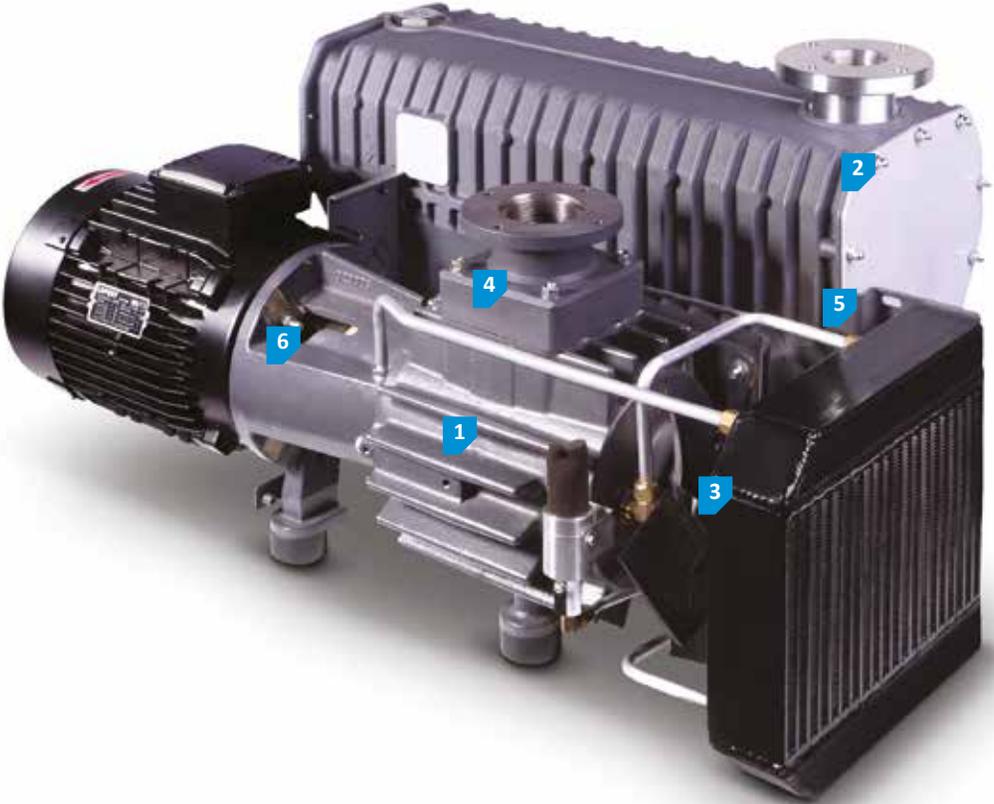
- **Ease of integration** - in-built ISO and BSP connections
- **Easy to maintain** - easy oil and filter changes
- **Higher productivity** - can be serviced on site by the user

Flexibility – *use individually or with mechanical booster pumps, for a wide range of applications*

- **Simple and easy** - fully assembled package with EH boosters, suits a variety of performance requirements



ES pump technology



Edwards ES range is available in five variants from ES65 to ES630



- 1 Refined internal mechanism**

The improved pump mechanism is designed with attention to detail that guarantees a **class leading ultimate vacuum level without the pressure fluctuations** that are often seen in single stage pumps.
- 2 Oil mist filter**

The improved integrated exhaust mist filter is very effective in preventing oil mist from being exhausted into the laboratory. It is user serviceable and **gives the pump a much cleaner and quieter operation**. This effective oil mist filter along with an improved oil baffle reduces oil loss to almost zero.
- 3 Air cooling**

The pump is provided with an **efficient air flow management system** that enables a low operating temperature and increased oil life.
- 4 Standard inlet**

The inlet connections are ISO flanges with internal BSP threads providing the user with **installation flexibility**.
- 5 Oil return system**

The enhanced **oil return system gives an excellent vacuum stability**. Use of Edwards Ultragrade® 20 oil not only gives an improved vacuum performance but also enables the pump to withstand high operating temperature without oil degradation thus extending intervals between oil changes.
- 6 Direct drive technology**

The directly driven motor offers a **compact and quieter pump that requires less maintenance**. The motors are UL approved and meet European standards EN60034. These motors are highly efficient, meeting the latest energy efficiency standards.

Other technology benefits

- The pump is supported on vibration isolators thus protecting it against any sort of vibrations in the form of shock or noise.
- Gas ballast is fitted as standard, in order to allow pumping of condensable vapours including water and solvents.
- Use of industry standard materials such as cast iron for rotor/stator as well as glass filled polymer blades offers excellent protection against wear and tear.
- Easy to fit accessories are available as kits which can be directly screwed on to the pump. This includes oil level switch, PT100 and a 120°C temperature sensor.
- Inlet filters and catch pots are available to protect the pump against excessive dust or condensable vapours.
- ES series has 2 standard available kits to support a self-service approach.
 - The usual maintenance kits consist of the basic consumable items such as oil, filters and ballast elements and these are recommended to be changed at approximately 3000 hours intervals.
 - The preventative maintenance kits consist of the additional parts required to conduct a full specification service such as bearings, interior seals and rotary vane blades.

Applications

ES Pumps and Booster packages offer the ideal combination of vacuum performance and stability with convenience and investment affordability in a wide range of Industrial applications.

Coating

- Load locks of glass coater and large in line coaters
- Web and roll coating
- Optical, ophthalmic and display coating
- Surface coating like plasma deposition and reflective or decorative

Heat treatment

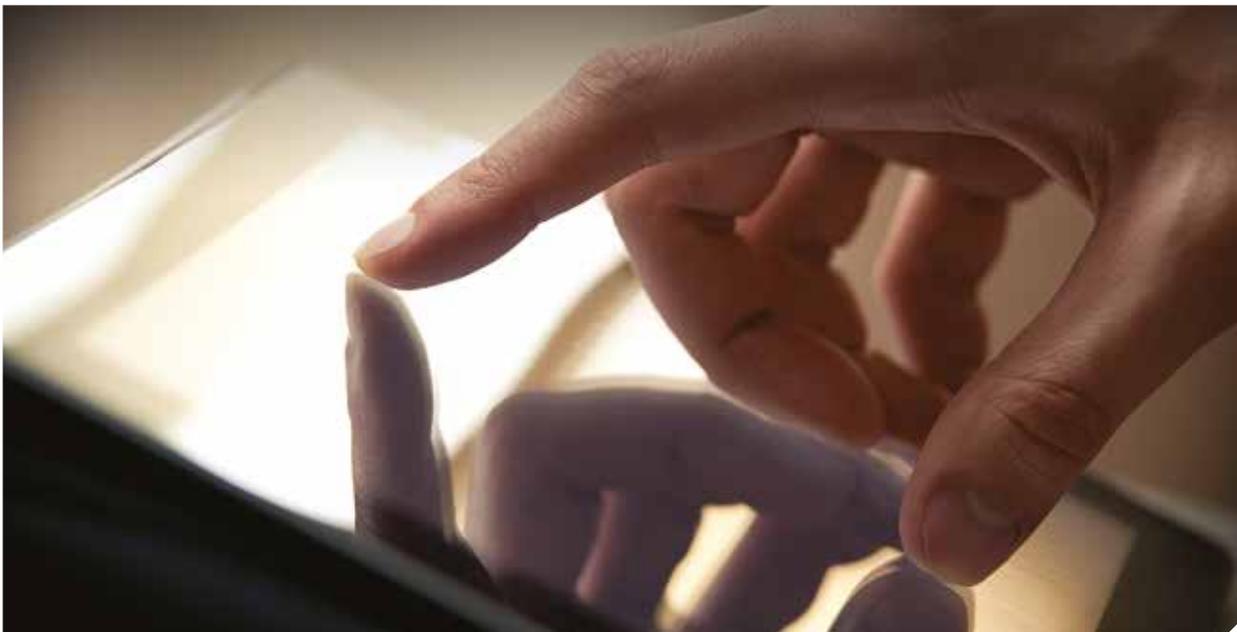
- Tempering
- Quenching
- Annealing
- Vacuum brazing
- E-beam and plasma welding

Drying

- Transformer drying
- Automotive drying and filling systems
- Refrigeration and air conditioning
- Battery and capacitor drying

General industrial

- House vacuum
- Sterilisation
- Plasma cleaning/sterilising
- Oil/resin degassing
- Food processing
- Leak detection
- Cryo interspace evacuation
- Vacuum insulated panels
- Vacuum insulated glass
- Cylinder filling



Technical data

	units	ES65	ES100	ES200	ES300	ES630
Maximum Displacement 50Hz	m ³ h ⁻¹ / cfm	64/38	96/56	198/117	293/172	635/374
Maximum Displacement 60Hz	m ³ h ⁻¹ / cfm	77/45	115/68	240/141	354/208	769/453
Pumping Speed 50 Hz	m ³ h ⁻¹ / cfm	59/35	90/53	190/112	275/162	575/338
Pumping Speed 60 Hz	m ³ h ⁻¹ / cfm	70/41	105/62	225/132	320/188	674/397
Ultimate vacuum (total pressure) no gas ballast	mbar / torr	0.15/0.11	0.15/0.11	0.08/0.06	0.08/0.06	0.1/0.08
Ultimate vacuum (total pressure) with gas ballast	mbar / torr	1.0/0.8	2.0/1.5	1.0/0.8	2.0/1.5	1.0/0.8
Inlet Connection		ISO40/1"BSP	ISO63/2"BSP	ISO63/2"BSP	ISO63/2"BSP	ISO100/3"BSP
Outlet Connection		ISO40/11/2"BSP	ISO40/11/2"BSP	ISO40/2"BSP	ISO40/2"BSP	ISO100/3"BSP
Max permitted outlet pressure	bar gauge	0.5	0.5	0.5	0.5	0.5
Max water vapour pumping rate (50Hz)	kg ^h ⁻¹ / lbh ⁻¹	1.3/2.8	2.6/5.7	2.2/4.8	2.3/5.1	5.6/12.3
Max water vapour pumping rate (60Hz)	kg ^h ⁻¹ / lbh ⁻¹	1.6/3.5	4.3/9.4	2.8/6.1	3/6.6	8.1/17.8
Dimensions (L,W,H)	mm	725.5*387*361	810*387*361	990*517*462	1103*517*462	1651*680*589
Weight	kg / lb	77/170	94/207	163/359	185/408	516/1138
Motor Protection rating		IP55	IP55	IP55	IP55	IP55
Motor Power 50Hz	kW / hp	1.5/2.0	2.3 / 3	4.5/6.0	6/8.0	12.5/16.7
Motor Power 60Hz	kW / hp	1.8/2.4	3/4.0	5.8/7.7	7.5/10.0	15/20.1
Noise level (50Hz)	dB(A)	64	65	67	69	75
Noise level (60Hz)	dB(A)	66	67	69	71	77
Oil Refill Capacity	litre	4	4	5	5	15
Recommended oil		Ultragrade 20	Ultragrade 20	Ultragrade 20	Ultragrade 20	Ultragrade 20



ES pump and booster combinations

Edwards is able to offer a range of ES rotary vane pumps and mechanical boosters, complete with combination kits to mount the mechanical booster. The fitting of a mechanical booster to an ES rotary vane pump significantly increases the pumping speed and vacuum performance of your system, as well as increasing the ultimate vacuum attainable by approximately one decade of pressure.

Edwards' applications specialists are able to assist in the selection of the combination most suited to your requirements. Individual data sheets are available on request for all combinations showing the pumping speed of each combination together with an installation drawing to assist in the design of your system.

EH range

The EH range of mechanical boosters (250-4200 m³h⁻¹, 150-2500 cfm), with their unique hydrokinetic drive allowing continuous operation from atmosphere to ultimate vacuum, cuts pump down times by up to 50%.

Systemisation

Our comprehensive range of ES pumps and mechanical boosters, complete with combination kits allows the user to specify a complete system. Specifying a combination is simply a process of selecting the ES pump and the required mechanical booster which would enable us to build a complete systemised unit ready to use.

Depending on the type of ES and booster pump combination, the assembled unit will either be a Frame Mount or a Direct Mount unit with base runners. Alternatively combination kits can be available as a kit of parts that allows them to be easily assembled, together with the ES pump and mechanical booster, on site.

ES pump/EH booster possible combinations

	EH250	EH500	EH1200	EH2600	EH4200
ES65					
ES100					
ES200		Direct Mount			
ES300				Frame mount	
ES630				Frame mount	

Note: other combinations are available on request



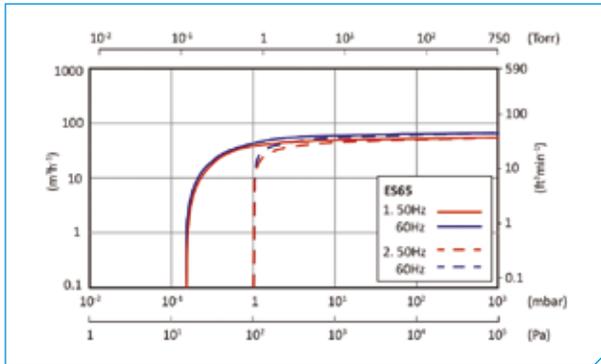
Direct Mount



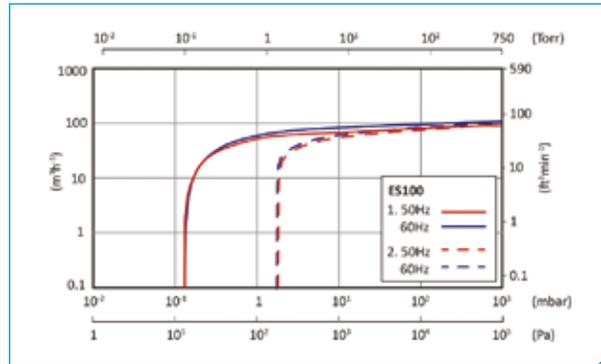
Frame Mount

Performance curves

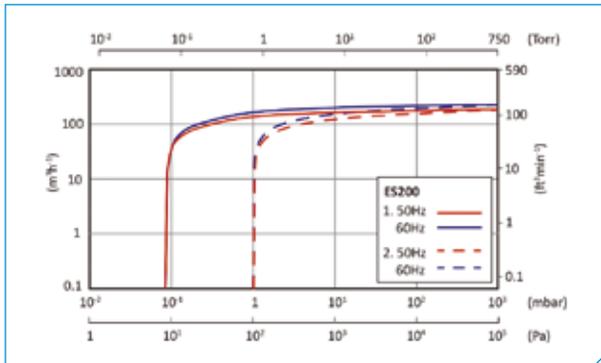
ES65



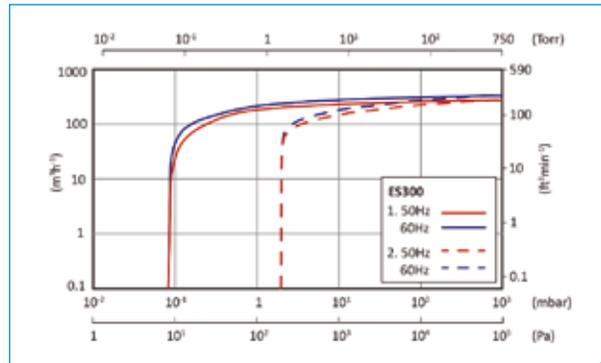
ES100



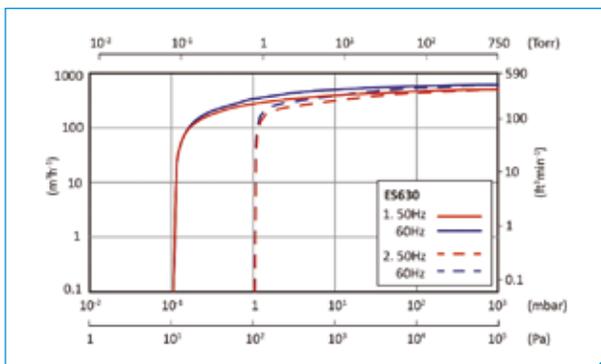
ES200



ES300



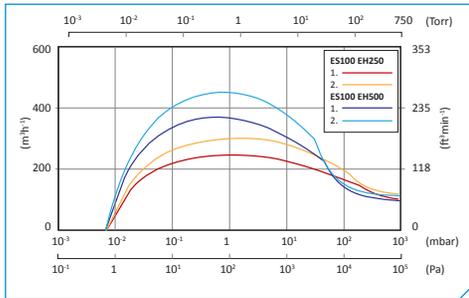
ES630



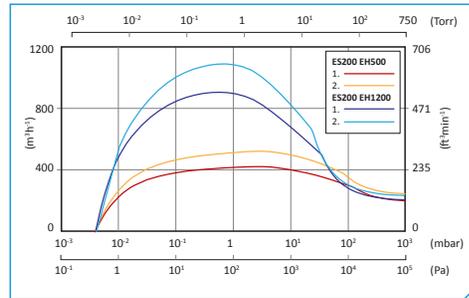
1. Without Gas Ballast
2. With Gas Ballast

ES/EH combinations without gas ballast

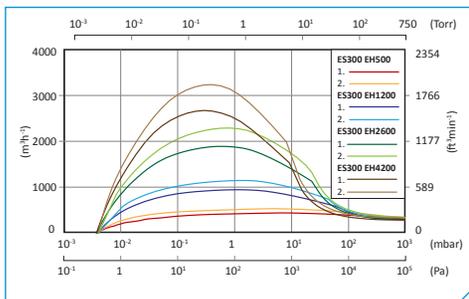
ES100



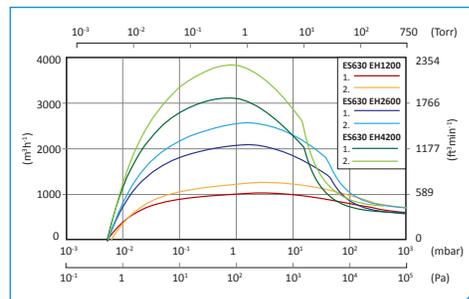
ES200



ES300

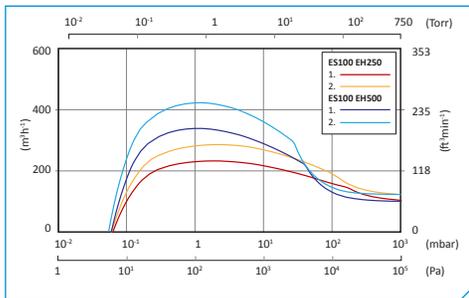


ES630

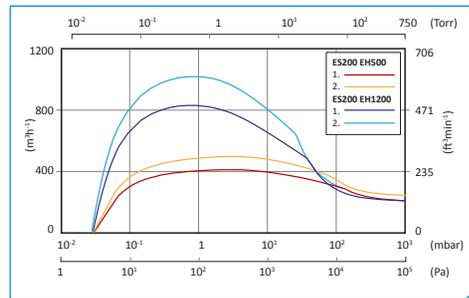


ES/EH combinations with gas ballast

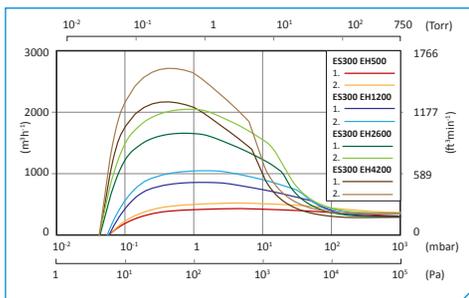
ES100



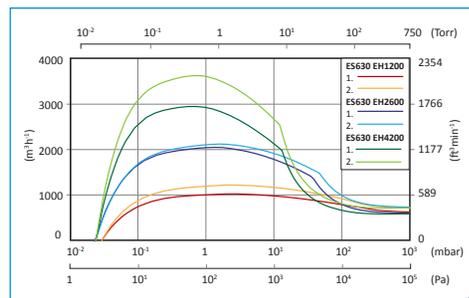
ES200



ES300



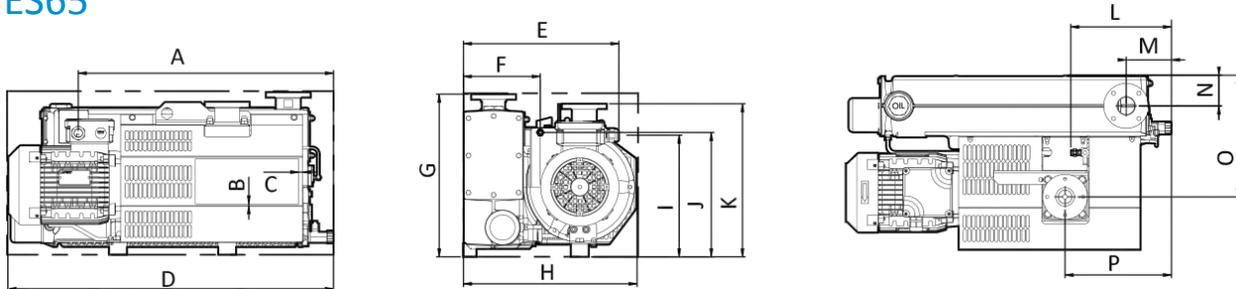
ES630



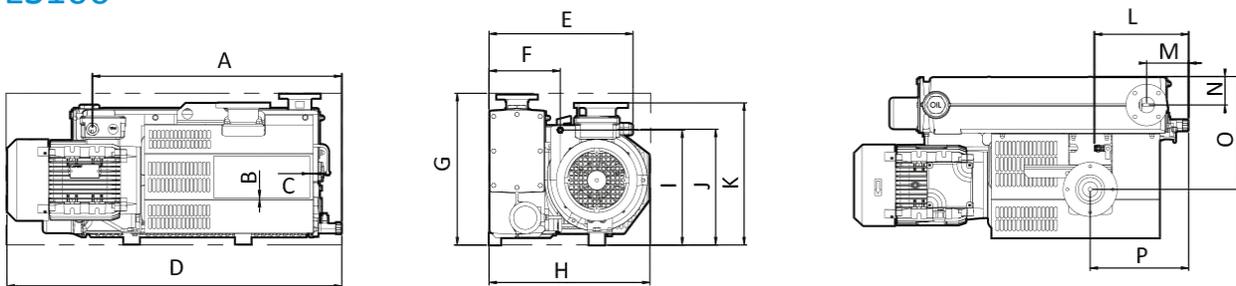
1. 50Hz
2. 60Hz

Dimensions

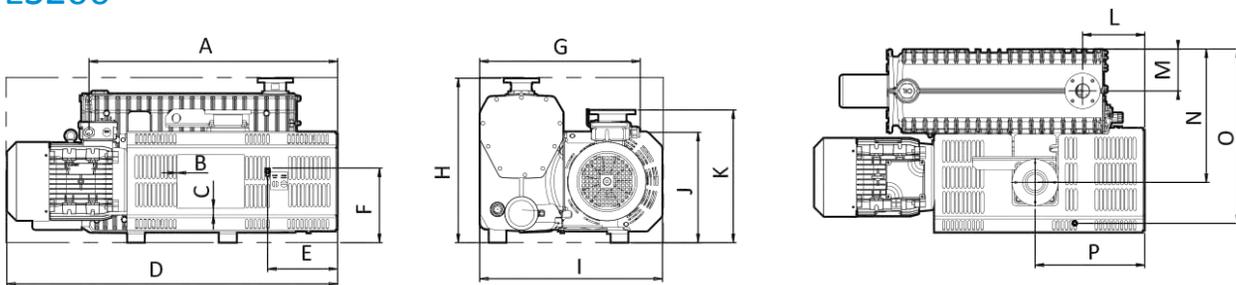
ES65



ES100



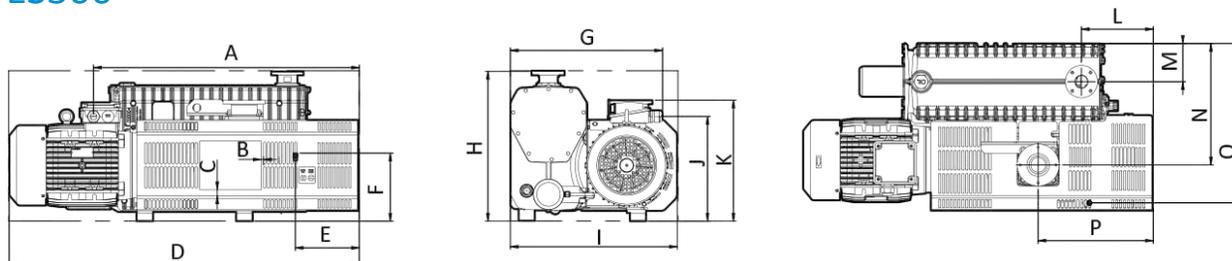
ES200



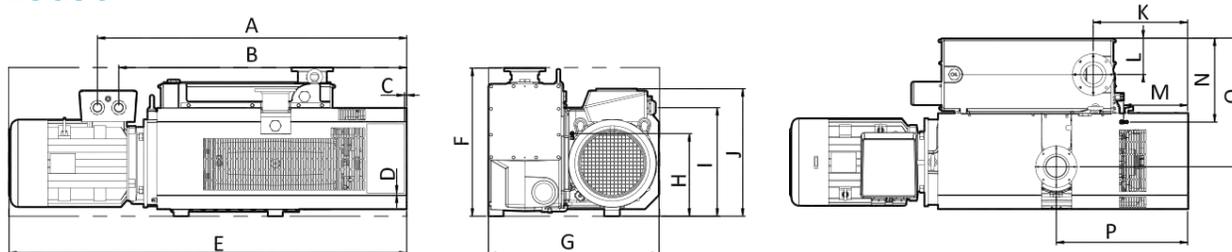
mm (inches)	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P
ES65	568 (22.36)	3.8 (0.15)	8.6 (0.34)	725.5 (28.56)	346 (13.62)	171 (6.73)	361 (14.21)	387 (15.24)	270 (10.63)	276 (10.86)	340 (13.39)	224 (8.82)	101 (3.97)	68 (2.68)	270 (10.63)	237 (9.33)
ES100	600.5 (23.64)	3.8 (0.15)	8.6 (0.34)	810 (31.88)	353 (13.89)	171 (6.73)	361 (14.21)	387 (15.24)	275 (10.83)	293 (11.53)	340 (13.39)	226 (8.9)	101 (3.97)	68 (2.68)	270 (10.63)	237 (9.33)
ES200	714 (28.11)	2.8 (0.11)	19 (0.75)	990 (38.97)	201 (7.91)	210 (8.26)	471 (18.34)	462 (18.19)	517 (20.35)	323 (12.71)	375 (14.76)	176 (6.92)	118 (4.65)	375 (14.76)	490 (19.29)	310 (12.20)

Dimensions

ES300



ES630



mm (inches)	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P
ES300	822 (32.36)	7.4 (0.29)	19 (0.75)	1103 (43.42)	198 (7.8)	210 (8.27)	471 (18.54)	462 (18.19)	517 (20.35)	323 (12.71)	373 (14.69)	222 (8.74)	118 (4.65)	375 (14.76)	492 (19.37)	356 (14.02)
ES630	1234 (48.58)	1149 (45.24)	9 (0.35)	8 (0.31)	1651 (65.00)	589 (23.18)	680 (26.77)	330 (12.99)	432 (17.00)	507 (19.96)	376.5 (14.82)	145 (5.70)	256.5 (10.09)	334 (13.15)	512 (20.16)	524 (20.63)

ES pump accessories

There are a range of accessories available for easy control of the pump

Oil level switch

For remote monitoring of the oil level, to prevent potential damage to the pump. Available separately or in combination with a PT100 or a 120°C sensor.

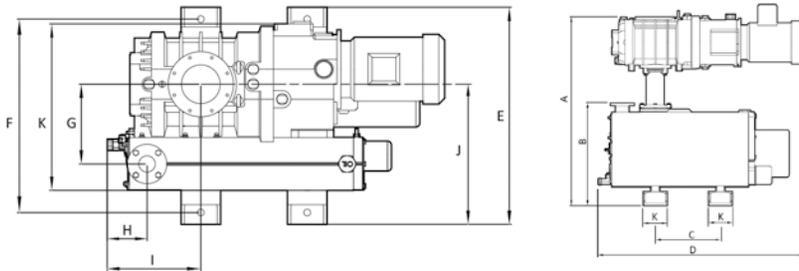
Temperature sensors

PT100 and the 120°C temperature sensor to monitor temperature of the oil.

Inlet Filter/Inlet Catch pots

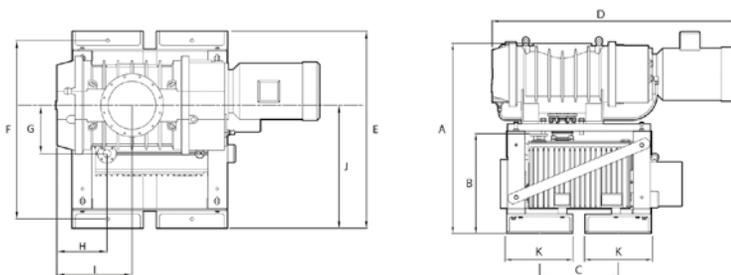
Inlet filters can be used to maximise uptime by preventing debris getting into the pump mechanism. Inlet Catch pots protect the pump from a large volume of condensable vapours.

ES/EH combinations direct mount



mm (inches)	A	B	C	D	E	F	G	H	I	J	K
ES100/EH250	744 (29.29)	424 (16.69)	269 (10.59)	851 (33.50)	550 (21.65)	490 (19.29)	202 (7.95)	99 (3.9)	137 (5.39)	355 (13.98)	80 (3.14)
ES100/EH500	780 (30.71)	424 (16.69)	269 (10.59)	914 (35.78)	550 (21.65)	490 (19.29)	202 (7.95)	101 (3.98)	237 (9.33)	355 (13.98)	80 (3.14)
ES200/EH500	813 (32.01)	521 (20.51)	260 (10.24)	995 (39.17)	584 (22.99)	490 (19.29)	257 (10.12)	176 (6.93)	310 (12.2)	425 (16.73)	80 (3.14)
ES200/EH1200	758 (29.84)	521 (20.51)	260 (10.24)	1044 (41.10)	615 (24.21)	490 (19.29)	257 (10.12)	176 (6.93)	310 (12.2)	425 (16.73)	80 (3.14)
ES300/EH500	812 (31.97)	521 (20.51)	307 (12.09)	1104 (43.64)	584 (22.99)	490 (19.29)	257 (10.12)	222 (8.74)	256 (10.08)	425 (16.73)	80 (3.14)
ES300/EH1200	758 (29.84)	521 (20.51)	307 (12.09)	1108 (43.62)	615 (24.21)	490 (19.29)	257 (10.12)	222 (8.74)	256 (10.08)	425 (16.73)	80 (3.14)
ES630/EH1200	1058 (41.57)	649 (25.55)	376 (14.8)	1645 (64.76)	772 (30.39)	620 (24.41)	367 (14.45)	375 (14.76)	522 (20.55)	582 (22.91)	80 (3.14)

ES/EH combinations frame mount



mm (inches)	A	B	C	D	E	F	G	H	I	J	K
ES300/EH2600	1091 (42.95)	573 (22.56)	450 (17.72)	1225 (48.22)	1050 (41.34)	950 (37.4)	257 (10.12)	222 (8.74)	356 (14.02)	655 (25.79)	345 (13.55)
ES300/EH4200	1091 (42.95)	573 (22.56)	450 (17.72)	1362 (53.62)	1050 (41.34)	950 (37.4)	257 (10.12)	268 (10.55)	402 (15.83)	655 (25.79)	345 (13.55)
ES630/EH2600	1218 (47.95)	701 (27.6)	513 (20.2)	1536 (60.47)	1180 (46.46)	1080 (42.52)	367 (14.45)	375 (14.76)	522 (20.55)	775 (30.51)	345 (13.55)
ES630/EH4200	1218 (47.95)	701 (27.6)	513 (20.2)	1536 (60.47)	1180 (46.46)	1080 (42.52)	367 (14.45)	375 (14.76)	522 (20.55)	775 (30.51)	345 (13.55)

Service and support

The ES range of single stage oil sealed rotary vane pumps is designed with a number of features which enable both routine maintenance and full service intervention to be conducted with minimal specialised tooling and knowledge. Routine maintenance activities can be performed with the pump left in its installation environment, and full service can be performed in any workshop used for typical industrial site equipment maintenance.

For those customers who prefer a self-managed service philosophy, Edwards provides the following great value options for the ES Range:

- **Dedicated spares kits** containing everything required in one simple package for either maintenance level or full service level tasks.
- **Full product strip and rebuild procedures** in a maintenance manual, and short, illustrative videos.
- **Low cost dedicated tooling** to perform removal and replacement of the critical bearing and shaft seals.
- **Customer training events** delivered by a fully qualified Edwards engineer at your site to leave you capable of fully independent servicing of your product.

For those customers who desire more support from Edwards, we provide the following fast and effective service solutions for the ES Range:

- **Field service engineering support** for those customers with limited technical capability, or those who wish to only trust Edwards qualified service teams with their service activities.
- A range of **flexibly priced field service offerings** will be available throughout our global support network covering all major industrial regions world-wide.

Part Number	Description	Part Number	Description
Service tools		Service spares	
A22201010	SEAL ASSEMBLY TOOL ES65/100	A27102085	SUCTION VALVE SPRING – ES65/ES100
A22201012	MOUNTING BASE FOR SHAFT SEALS ES65/100	A28706032	EXHAUST VALVE – ES65/ES100
A22201014	BEARING REMOVAL TOOL ES 65/100	A27103010	BOWEX COUPLING RING – ES65/ES100
A22201016	MOUNTING BASE FOR BEARING REMOVAL ES65/100	A28706033	EXHAUST VALVE – ES200
A22201018	COMPLETE SET OF TOOLS for preventive maintenance ES65/100	A27102086	SUCTION VALVE SPRING – ES200/ES300
A22201020	SEAL 1ST ASSEMBLY TOOL ES200/300	A27102087	SUCTION VALVE SPRING – ES630
A22201022	MOUNTING BASE FOR SHAFT SEAL ES200/300	A28706034	EXHAUST VALVE – ES300
A22201024	ROTOR HOLDING TOOL ES200/300	A28706035	EXHAUST VALVE – ES630
A22201026	SEAL 2ND ASSEMBLY TOOL ES200/300	A28706036	ADDITIONAL EXHAUST VALVE – ES630
A22201028	SEAL 2ND ASSEMBLY ADDITIONAL TOOL ES200/300	A27103011	BOWEX PLASTIC RING – ES630
A22201030	COMPLETE SET OF TOOLS for preventive maintenance ES200/300	A27103012	BOWEX COUPLING RING – ES200/ES300
A22201032	BEARING REMOVAL TOOL ES630	Maintenance kits	
A22201034	MOUNTING BASE FOR BEARING REMOVAL ES630	A35245990	Usual maintenance 3000 hours for vacuum pump ES65/100
A22201036	MOUNTING BASE FOR SEAL AND BEARING ES630	A35255990	Usual maintenance 3000 hours for vacuum pump ES200
A22201038	SHAFT SEAL ASSEMBLY TOOL ES630	A35260990	Usual maintenance 3000 hours for vacuum pump ES300
A22201040	COUPLING ASSEMBLY TOOL ES630	A35265990	Usual maintenance 3000 hours for vacuum pump ES630
A22201042	BEARING 1ST ASSEMBLY TOOL ES630	A35245995	Preventive maintenance ES65
A22201044	COMPLETE SET OF TOOLS for preventive maintenance ES630	A35250995	Preventive maintenance ES100
		A35255995	Preventive maintenance ES200
		A35260995	Preventive maintenance ES300
		A35265995	Preventive maintenance ES630

Ordering information

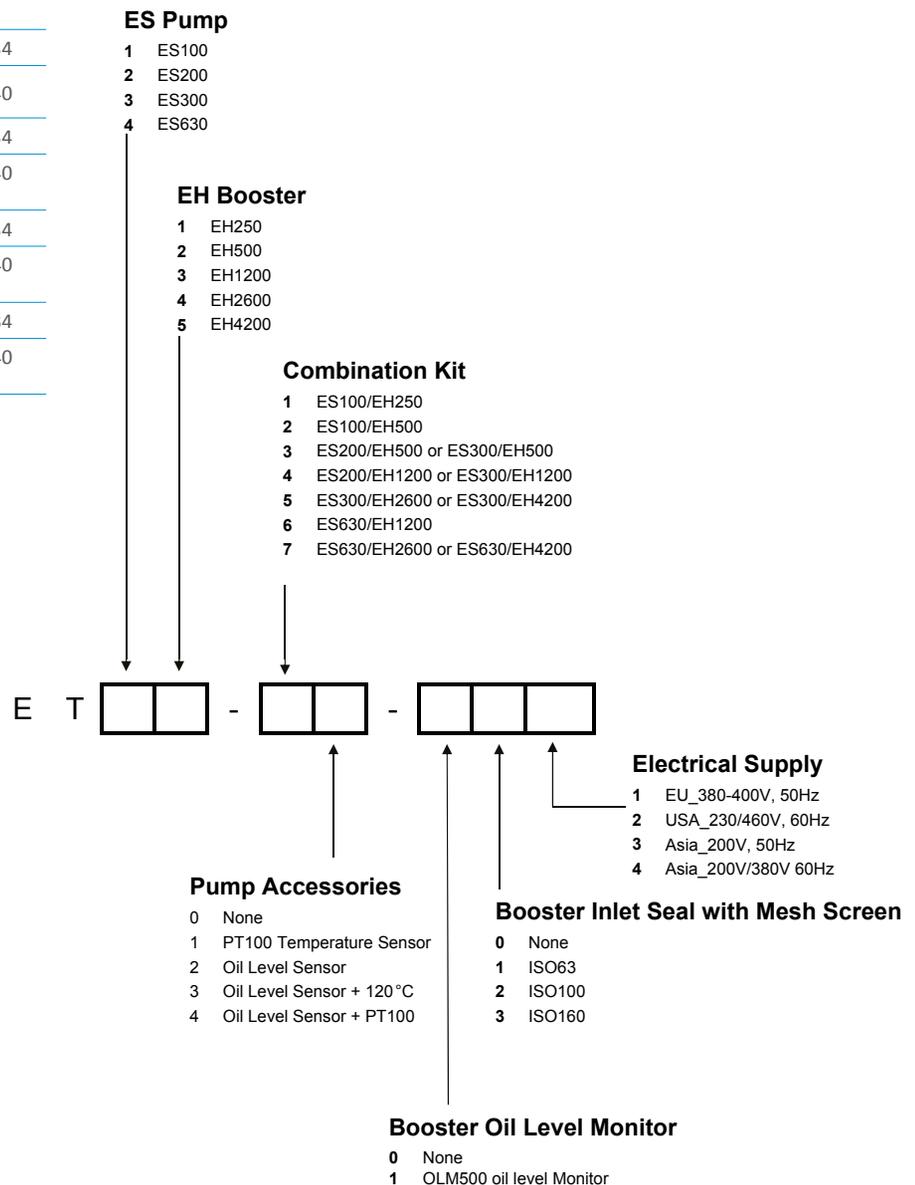
ES range

Description	Part Number
ES65 - ASIA 200V (50/60Hz) & 380V (60Hz) IE3	A35247934
ES65 - EU/USA/CHINA 380-400V(50Hz) & 230/460V (60Hz) IE3	A35247940
ES100 - ASIA 200V (50/60Hz) & 380V (60Hz) IE3	A35252934
ES100 - EU/USA/CHINA 380-400V(50Hz) & 230/460V (60Hz) IE3	A35252940
ES200 - ASIA 200V (50/60Hz) & 380V (60Hz) IE3	A35257934
ES200 - EU/USA/CHINA 380-400V(50Hz) & 230/460V (60Hz) IE3	A35257940
ES300 - ASIA 200V (50/60Hz) & 380V (60Hz) IE3	A35262934
ES300 - EU/USA/CHINA 380-400V(50Hz) & 230/460V (60Hz) IE3	A35262940
ES630 - ASIA 200V (50/60Hz) & 380V (60Hz) IE3	A35267934
ES630 - EU/USA/CHINA 380-400V(50Hz) & 230/460V (60Hz) IE3	A35267940

Accessories

Description	Ordering no.
ES65/ES100 Oil Level Sensor	A35266810
ES65/ES100 Oil level & 120 °C sensor	A35266811
ES65/ES100 Oil level sensor & PT100	A35266812
ES65/ES100 PT100 Temperature sensor	A35266813
ES200/ES300 Oil level sensor	A35277810
ES200/ES300 Oil level & 120 °C sensor	A35277811
ES200/ES300 Oil level sensor & PT100	A35277812
ES200/ES300 PT100 Temperature sensor	A35277813
ES630 Oil level sensor	A35288810
ES630 Oil level & 120 °C sensor	A35288811
ES630 Oil level sensor & PT100	A35288812
ES630 PT100 Temperature sensor	A35288813
ITO100 Inlet Catchpot	A44102000
ITO300 Inlet Catchpot	A44103000
ITO800 Inlet Catchpot	A44104000
ITM100 Inlet Dust Filter	A44302000
ITM300 Inlet Dust Filter	A44303000
ITM800 Inlet Dust Filter	A44304000

ES/EH combinations ordering number matrix



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